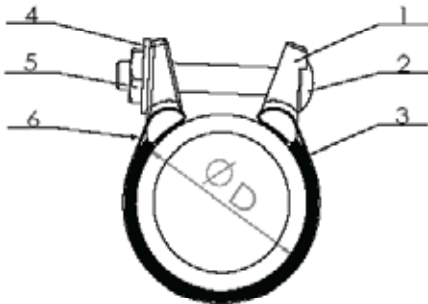


REPAIR CLAMPS



Specification:



Repair Clamps

Parts name

- 1 Lug
- 2 Bolts
- 3 Gasket
- 4 Washer
- 5 Nuts
- 6 Band

Remarks:

for size 2" and smaller: band thickness 0.5mm min.
for size 2-1/2" and bigger: band thickness 0.7mm min.

Maximum Working Pressure:

- 1/2" – 4": 350 psi.
- 6"- 8": 200 psi.
- 10"- 12": 150 psi.

Materials

Item no.	Materials	Standard
1	Ductile iron	EN1563/ASTM A536 65-45-12
2	Carbon Steel Galvanized	ASTM A325/AWWA C1111
3	EPDM	ASTM D2000 MAA610
4	Carbon Steel Galvanized	AWWA C1111
5	Carbon Steel Galvanized	ASTM A194/AWWA C1111
6	Stainless Steel SS304	ASTM A240

D	L	RANGE	BOLTINGS	MASS (Kgs)
1/2"	3"	21-25	3/8" X 1	0.22
	6"		3/8" X 2	0.44
	12"		3/8" X 4	0.88
3/4"	3"	26-30	3/8" X 1	0.24
	6"		3/8" X 2	0.48
	12"		3/8" X 4	0.96
1"	3"	33-37	3/8" X 1	0.27
	6"		3/8" X 2	0.54
	12"		3/8" X 4	1.08
1-1/4"	3"	42-45	3/8" X 1	0.30
	6"		3/8" X 2	0.60
	12"		3/8" X 4	1.20
1-1/2"	3"	48-51	3/8" X 1	0.32
	6"		3/8" X 2	0.64
	12"		3/8" X 4	1.28
2"	3"	60-65	3/8" X 1	0.33
	6"		3/8" X 2	0.65
	12"		3/8" X 4	1.30
2-1/2"	3"	71-76	1/2" X 1	0.65
	6"		1/2" X 2	1.30
	12"		1/2" X 4	2.60
3"	3"	87-93	1/2" X 1	0.76
	6"		1/2" X 2	1.45
	12"		1/2" X 4	2.90
4"	3"	112-118	1/2" X 1	0.78
	6"		1/2" X 2	1.55
	12"		1/2" X 4	3.10
6"	3"	167-173	1/2" X 1	0.85
	6"		1/2" X 2	1.70
	12"		1/2" X 4	3.40
8"	3"	199-209	1/2" X 1	depending
	6"		1/2" X 2	depending
	12"		1/2" X 4	depending
10"	3"	250-262	1/2" X 1	depending
	6"		1/2" X 2	depending
	12"		1/2" X 4	depending
12"	3"	315-330	1/2" X 1	depending
	6"		1/2" X 2	depending
	12"		1/2" X 4	depending

* Due to the continuous development of our products, design or construction may change without prior notice.